

## GRADE M-2

### Technical Specifications

Properties	ANSI A208.1-2009	
	Metric	Imperial
Moisture content	Max. 10%	
Density range	630-710 kg/m <sup>3</sup>	39.3-44.3 lb/ft <sup>3</sup>
	Typical density value for Uniboard mills	
Thickness tolerance:		
Between panels	± 0.200 mm	± 0.008 in
Within panels	± 0.100 mm	± 0.004 in
Modulus of rupture	13.0 N/mm <sup>2</sup>	1,885 psi
Modulus of elasticity	2,000 N/mm <sup>2</sup>	290,100 psi
Internal bond	0.40 N/mm <sup>2</sup>	58 psi
Linear expansion	< 0.40%	
Screw holding:		
Face	900 N	202 lb
Core	800 N	180 lb
Formaldehyde emission	≤ 0.09 ppm (CARB 2)	
Length-Width	± 2.0 mm	± 0.08 in

NU Green<sup>®</sup> 2 NAUF particleboard meets the requirements of ANSI A208.1-2009/Grade M-2 and is available as FSC<sup>®</sup> certified  
 NU Green<sup>®</sup> 2 NAUF particleboard meets CARB Phase 2 standards



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